



RELEASED
15.10.19

PPP

Part Number	D206-642-514
Description	Float Skidtube, RH

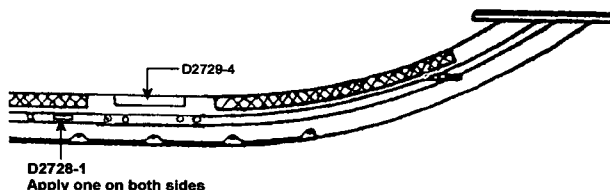
Box Part Number	MBX104	Dimension	L x W x H 176" x 6.5" x 12.5"
Other Packaging	MF6812		MF1612
Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

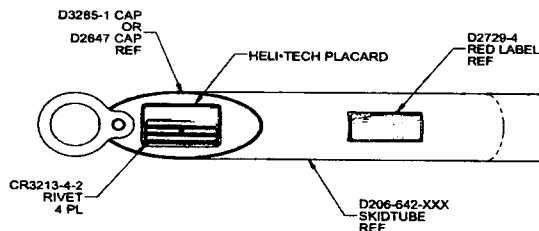
D206-642-514

Apply labels D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic bag. Place (4) pieces of MF6812 at the bottom of the box and (2) pieces of MF1612 at each ends of the box. Place float skidtube in the box. Apply MF6812 on top to correspond with bottom foam already in place. Wrap hardware and paperwork in foam, identify, and place in box. and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

DART			
US #5735484 / CA #2222184 / EURO #0828655			
PART	D206-642-514	QTY	CHG005
DESC	Float Skidtube, RH	SPC	SH98-4
QTY	BXXXXXX	SEC	SA00475SE
QTY	Bell 206L/L1/L3/L4/407	SEC	
REVISION: G			

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
FLOAT SKIDTUBE, RH		
P/N: D206-642-514	CHG005	
B/N: BXXXXXX		

Revision: G
Date: 15.10.19